Title: API 625 Inspector Certification

Date: October 22, 2012

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Purpose: Add Inspector sign-off on tank system to be consistent with the requirements of API 620.

Source: API 625 TG Meeting of April 23, 2012

Revision: 0

Impact: The business impact of this item is neutral.

Rationale: API 620 (8.3.2) currently requires that “The Manufacturer shall furnish and fill out a certificate for each tank (such as that shown in Appendix M, attesting that the tank has been constructed according to the rules in this standard. This certificate shall be signed by the Manufacturer and the Purchaser’s inspector”. API 625 should have the same requirement for tank systems constructed in accordance with API 625.

Proposal: It is proposed that Section 11.2 and Figure 11.2 of API 625 be revised as described herein.

Notes: New wording is shown in red underlined font. Deleted wording is shown in strike-through font.

EXISTING SECTION 11.2:

11.2 Certification

Upon completion of all tests and inspections on each tank system, the Tank System Contractor shall certify to the Purchaser by a letter, such as that shown in Figure 11-2, that the tank system has been constructed in accordance with the applicable requirements of this standard.

PROPOSED REVISIONS TO SECTION 11.2:

11.2 Certification

Upon completion of all tests and inspections on each tank system, the Tank System Contractor and the Purchaser’s Inspector shall certify to the Purchaser by a letter, such as that shown in Figure 11-2, that the tank system has been constructed in accordance with the applicable requirements of this standard.
EXISTING FIGURE 11.2:

Figure 11.2 Contractor’s Certification for a Tank System Built to API Standard 625

Contractor’s Certification for a Tank System Built to API Standard 625

To
(name and address of Purchaser)

We hereby certify that the tank system constructed for you at (Location)

And described as follows:

(Serial or contract number, single/ double/ full containment, diameter, height, capacity etc.)

meets all applicable requirements of API Standard 625, ______ Edition, ______ Addendum,
Dated ____________________ , including the requirements for design, materials, fabrication, and construction.
The tank system is further described on the attached as-built data sheet dated ____________________ .

Contractor
Authorized Representative
Date
**PROPOSED REVISIONS TO FIGURE 11.2:**

**Figure 11.2 Contractor’s Certification for a Tank System Built to API Standard 625**

<table>
<thead>
<tr>
<th>Contractor’s Certification for a Tank System Built to API Standard 625</th>
</tr>
</thead>
<tbody>
<tr>
<td>To (name and address of Purchaser)</td>
</tr>
<tr>
<td>We hereby certify that the tank system constructed for you at (Location)</td>
</tr>
<tr>
<td>And described as follows:</td>
</tr>
<tr>
<td>(Serial or contract number, single/ double/ full containment, diameter, height, capacity etc.)</td>
</tr>
<tr>
<td>meets all applicable requirements of API Standard 625, ______ Edition, ______ Addendum, Dated __________________, including the requirements for design, materials, fabrication, and construction. The tank system is further described on the attached as-built data sheet dated _______________________.</td>
</tr>
<tr>
<td>Contractor __________________________________________________________</td>
</tr>
<tr>
<td>Authorized Representative ___________________________________________</td>
</tr>
<tr>
<td>Date ____________________________</td>
</tr>
</tbody>
</table>

I have inspected the tank system described in this Contractor’s certification report dated __________, and state that to the best of my knowledge, the Contractor has constructed this tank system in accordance with API 625. The tank system was inspected and tested to a test pressure of ________ lbf/in2 gauge.

| Purchaser’s Inspector ________________________________ |
| Date ____________________________ |