NOTE: For purposes of IQI selection, when the SWE/SWV or DWE/SWV technique is used, the thickness of the weld means specified wall thickness plus the weld reinforcement (internal plus external combined). When the “elliptical” DWE/DWV technique is used, the thickness of the weld means twice the specified wall thickness plus the single weld reinforcement (internal plus external combined). When the “superimposed” DWE/DWV technique is used, the thickness of the weld means twice the specified wall thickness plus twice the weld reinforcement (internal plus external combined).