Present wording

9.3.9.2 Individual or Scattered Porosity

Individual or scattered porosity shall be considered a defect should any of the following conditions exist:

a) The size of an individual pore exceeds 1/8 in.
b) The size of an individual pore exceeds 25% of the thinner of the specified wall thickness joined.
c) The distribution of scattered porosity exceeds the concentration permitted by Figure 19 or Figure 20.

Proposed revised wording

9.3.9.2 Individual or scattered porosity shall be considered a defect should any of the following conditions exist:

a) The size of an individual pore exceeds 1/8 in. (3 mm) in diameter or 25% of the specified wall thickness, whichever is less.
b) The size of an individual pore exceeds 25% of the thinner of two specified wall thicknesses joined, but no more than 1/8 in. in diameter.
c) The distribution of scattered porosity exceeds the concentration permitted by Figure 19 or Figure 20.